



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200  
Fax 613 632-5246

D2268

Job Sheet 213765



Part No: D2268

Job Qty: 12 pcs

Part Name: Placard



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 10/2/20

Job Tracking No:

Due Date: 10/16/20

Created By: Kimberley Guerin

Type: Stock

Description:

Note: DWG REV B1 IPP: B 01.04.09 Re-format EC

Ship Via:

## Bill of Materials

## Job Routing

| Op No | Operation                     | Qty    | Start Date | Due Date | Standard  |         | Workcenter/Supplier    |  | Lead Time | Sign-off       |
|-------|-------------------------------|--------|------------|----------|-----------|---------|------------------------|--|-----------|----------------|
|       |                               |        |            |          | Setup Hrs | Run Hrs | Workcenter / Supplier  |  |           |                |
| 100   | Purchasing                    | 12 pcs | 10/16/20   | 10/16/20 | 0.00      | 0.00    | Purchasing - 1         |  |           | JL OCT 08 2020 |
|       |                               |        |            |          |           |         | Purchasing - 2         |  |           |                |
|       |                               |        |            |          |           |         | Purchasing - 3         |  |           |                |
| 110   | Packaging 2-1 - Receive - B4B | 12 pcs | 10/16/20   | 10/16/20 | 0.00      | 0.00    | Packaging 2 - 1 - B4B  |  |           | JL OCT 08 2020 |
|       |                               |        |            |          |           |         | Packaging 2 - 2 - B4B  |  |           |                |
|       |                               |        |            |          |           |         | Packaging 2 - 3 - B4B  |  |           |                |
|       |                               |        |            |          |           |         | Packaging 2 - 5 - B4B  |  |           |                |
|       |                               |        |            |          |           |         | Packaging 2 - 4 - B4B  |  |           |                |
|       |                               |        |            |          |           |         | Packaging 2 - 6 - B4B  |  |           |                |
|       |                               |        |            |          |           |         | Packaging 2 - 7 - B4B  |  |           |                |
|       |                               |        |            |          |           |         | Packaging 2 - 8 - B4B  |  |           |                |
|       |                               |        |            |          |           |         | Packaging 2 - 9 - B4B  |  |           |                |
|       |                               |        |            |          |           |         | Packaging 2 - 10 - B4B |  |           |                |
|       |                               |        |            |          |           |         | Packaging 2 - 11 - B4B |  |           |                |
|       |                               |        |            |          |           |         | Packaging 2 - 12 - B4B |  |           |                |
|       |                               |        |            |          |           |         | Packaging 2 - 13 - B4B |  |           |                |
|       |                               |        |            |          |           |         | Packaging 2 - 14 - B4B |  |           |                |
|       |                               |        |            |          |           |         | Packaging 2 - 15 - B4B |  |           |                |
|       |                               |        |            |          |           |         | Packaging 2 - 16 - B4B |  |           |                |
|       |                               |        |            |          |           |         | Packaging 2 - 17 - B4B |  |           |                |
|       |                               |        |            |          |           |         | Packaging 2 - 18 - B4B |  |           |                |
|       |                               |        |            |          |           |         | Packaging 2 - 19 - B4B |  |           |                |
|       |                               |        |            |          |           |         | Packaging 2 - 20 - B4B |  |           |                |



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
CANADA  
TEL.: 1 613 632-5200  
Email: sales@dartaero.com  
www.dartaerospace.com

Container No: S305562



Part: D2268

Job No: 213765

Serial No/Batch: S305562

Revision:

Inspector:

Exp Date: 10/07/2021

Instructions: Various STC's

Date: 10/09/20

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|     |                             |             |          |                        |                         |
|-----|-----------------------------|-------------|----------|------------------------|-------------------------|
|     |                             |             |          | B4B                    |                         |
|     |                             |             |          | Packaging 2 - 21 - B4B |                         |
|     |                             |             |          | Packaging 2 - 22 - B4B |                         |
|     |                             |             |          | Packaging 2 - 23 - B4B |                         |
|     |                             |             |          | Packaging 2 - 24 - B4B |                         |
|     |                             |             |          | Packaging 2 - 25 - B4B |                         |
|     |                             |             |          | Packaging 2 - 26 - B4B |                         |
|     |                             |             |          | Packaging 2 - 27 - B4B |                         |
|     |                             |             |          | Packaging 2 - 28 - B4B |                         |
|     |                             |             |          | Packaging 2 - 29 - B4B |                         |
|     |                             |             |          | Packaging 2 - 30 - B4B |                         |
|     |                             |             |          | Packaging 2 - 31 - B4B |                         |
|     |                             |             |          | Packaging 2 - 32 - B4B |                         |
|     |                             |             |          | Packaging 2 - 33 - B4B |                         |
|     |                             |             |          | Packaging 2 - 34 - B4B |                         |
|     |                             |             |          | Packaging 2 - 35 - B4B |                         |
|     |                             |             |          | Packaging 2 - 36 - B4B |                         |
|     |                             |             |          | Packaging 2 - 37 - B4B |                         |
| 120 | QC 6                        | 12 pcs      | 10/16/20 | 0.00 0.00              | QC 6 - 9                |
|     |                             |             |          |                        | QC 6 - 68               |
|     |                             |             |          |                        | QC 6 - 61               |
|     |                             |             |          |                        | QC 6 - 40               |
|     |                             |             |          |                        | QC 6 - 81               |
|     |                             |             |          |                        | QC 6 - 82               |
| 130 | Packaging 3-1 - Stock - B4B | 12 ✓<br>pcs | 10/16/20 | 0.00 0.00              | Packaging 3 - 1 - B4B   |
|     |                             |             |          |                        | Packaging 3 - 2 - B4B   |
|     |                             |             |          |                        | Packaging 3 - 3 - B4B ✓ |
|     |                             |             |          |                        | Packaging 3 - 4 - B4B   |
|     |                             |             |          |                        | Packaging 3 - 5 - B4B   |
|     |                             |             |          |                        | Packaging 3 - 6 - B4B   |
|     |                             |             |          |                        | Packaging 3 - 7 - B4B   |
|     |                             |             |          |                        | Packaging 3 - 8 - B4B   |
|     |                             |             |          |                        | Packaging 3 - 9 - B4B   |
|     |                             |             |          |                        | Packaging 3 - 10 - B4B  |
|     |                             |             |          |                        | Packaging 3 - 11 - B4B  |
|     |                             |             |          |                        | Packaging 3 - 12 - B4B  |
|     |                             |             |          |                        | Packaging 3 - 13 - B4B  |
|     |                             |             |          |                        | Packaging 3 - 14 - B4B  |
|     |                             |             |          |                        | Packaging 3 - 15 - B4B  |
|     |                             |             |          |                        | Packaging 3 - 16 -      |

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|                |        |          |           |                        |                                                                                    |
|----------------|--------|----------|-----------|------------------------|------------------------------------------------------------------------------------|
|                |        |          |           | B4B                    |                                                                                    |
|                |        |          |           | Packaging 3 - 17 - B4B |                                                                                    |
|                |        |          |           | Packaging 3 - 18 - B4B |                                                                                    |
|                |        |          |           | Packaging 3 - 19 - B4B |                                                                                    |
|                |        |          |           | Packaging 3 - 20 - B4B |                                                                                    |
|                |        |          |           | Packaging 3 - 21 - B4B |                                                                                    |
|                |        |          |           | Packaging 3 - 22 - B4B |                                                                                    |
|                |        |          |           | Packaging 3 - 23 - B4B |                                                                                    |
|                |        |          |           | Packaging 3 - 24 - B4B |                                                                                    |
|                |        |          |           | Packaging 3 - 25 - B4B |                                                                                    |
|                |        |          |           | Packaging 3 - 26 - B4B |                                                                                    |
|                |        |          |           | Packaging 3 - 27 - B4B |                                                                                    |
|                |        |          |           | Packaging 3 - 28 - B4B |                                                                                    |
|                |        |          |           | Packaging 3 - 29 - B4B |                                                                                    |
|                |        |          |           | Packaging 3 - 30 - B4B |                                                                                    |
|                |        |          |           | Packaging 3 - 31 - B4B |                                                                                    |
|                |        |          |           | Packaging 3 - 32 - B4B |                                                                                    |
|                |        |          |           | Packaging 3 - 33 - B4B |                                                                                    |
|                |        |          |           | Packaging 3 - 34 - B4B |                                                                                    |
|                |        |          |           | Packaging 3 - 35 - B4B |                                                                                    |
|                |        |          |           | Packaging 3 - 36 - B4B |                                                                                    |
|                |        |          |           | Packaging 3 - 37 - B4B |                                                                                    |
| 140 QC 21 - SA | 12 pcs | 10/16/20 | 0.00 0.00 | QC 21 - SA - 21        | <div style="text-align: right;"> <b>OCT 09 2020</b><br/> <i>DAS 21 9:09</i> </div> |
|                |        |          |           | QC 21 - SA - 70        |                                                                                    |
|                |        |          |           | QC 21 - SA - 9         |                                                                                    |
|                |        |          |           | QC 21 - SA - 77        |                                                                                    |
|                |        |          |           | QC 21 - SA - 28        |                                                                                    |

Part Op **100** - (Purchasing) Issue P/O: \_\_\_\_\_ Make per Dwg D2268 Manufacture from 3M 7mil masking film p/n 8522CP  
 Descriptions: **110** - (Receive & Inspect for Damage & Mat'l Certs) Ensure material release note is attached  
**120** - (QC6- All purchased or subcontracted products)  
**130** - (Identify as per dwg & Stock Location: \_\_\_\_\_) \*\*\*ONE YEAR EXPIRED DATE FROM RECEIVING: \_\_\_\_\_ \*\*\*  
**140** - (QC21- Final Inspection - Work Order Release)

### Job BOM

| Part / Item | Component Name | Quantity      | Operation      | Container      |
|-------------|----------------|---------------|----------------|----------------|
| D2268P      | Placard        | 12 pcs (1 ea) | 100-Purchasing | <i>5305561</i> |

### Job Allocations

| Operation      | Component Part | Required | Inventory | Allocated |
|----------------|----------------|----------|-----------|-----------|
| 100-Purchasing | D2268P         | 12       | 0         | 0         |

**Part Specifications**

Specifications could not be found.

*Plex 10/2/20 11:23 AM Dart.Guerin.Kimberley*



Dart Aerospace Ltd.  
1270 Aberdeen St  
Hawkesbury, ON  
K6A 1K7  
Canada

Tel (613) 632-5200

# PURCHASE ORDER

## POHB047248



**Supplier:** STU002-VC  
Studio de Lettrage 2001  
210 Main West  
Hawkesbury  
ON  
K6A 2H6 Canada  
Phone: 613 632 5449  
Fax: 613 632 9491

**Attention:** Grace, Batista

**Ship To:** 1270 Aberdeen Street  
Hawkesbury  
ON  
K6A 1K7 Canada  
Phone: 613-632-5200

**PO No:** POHB047248

**PO Date:** 10/2/20

**Due Date:** 10/13/20

**Purchase Order**

**Revision:**

**Revision Date:**

**Issued By:** Guerin, Kimberley  
Phone: 613-632-5200 Ext: 298  
kguerin@dartaero.com

**Via:** Ground

**Pymt Terms:** Net 30

**Freight Terms:**

**Special Comments:**

**E-MAILED**  
2020-10-02

### Items

| Line Item           | Job    | Part     | Drawing       | Supplier Part No | Item No | Description                                                           | Status | Account | Due Date | Order Quantity | Received Quantity | Balance | Unit Price (CAD) | Extended Price  |
|---------------------|--------|----------|---------------|------------------|---------|-----------------------------------------------------------------------|--------|---------|----------|----------------|-------------------|---------|------------------|-----------------|
| 1                   | 213765 | D2268P   | D2268 REV. B1 |                  |         | Placard<br>As Per Dwg<br>D2268 Rev.<br>B                              | Firmed | -       | 10/13/20 | 12 pcs         | 0 pcs             | 12 pcs  | \$6.6666/pcs     | \$80.00         |
| 2                   | 213612 | D2137P   |               |                  |         | Decal - No<br>Step D2137<br>: Various<br>STC's<br>As Per Dwg<br>D2137 | Firmed | -       | 10/13/20 | 12 pcs         | 0 pcs             | 12 pcs  | \$6.6666/pcs     | \$80.00         |
| 3                   | 213508 | D4085-3P | D4085 Rev C   |                  |         | Placard,<br>Instructions<br>: AS PER<br>DWG<br>D4085 REV.<br>C        | Firmed | -       | 10/13/20 | 24 pcs         | 0 pcs             | 24 pcs  | \$3.125/pcs      | \$75.00         |
| <b>Grand Total:</b> |        |          |               |                  |         |                                                                       |        |         |          |                |                   |         |                  | <b>\$235.00</b> |

*Guerin*



Dart Aerospace Ltd.  
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K6A 1K7  
Canada

Tel (613) 632-5200

**PURCHASE ORDER**  
**POHB047248**



**Order Notes**

Procurement Quality Clauses

A005 RIGHT OF ENTRY  
A016 PERSONNEL QUALIFICATION  
A026 CERTIFICATION OF MATERIAL CONFORMANCE  
A032 DOCUMENT SPECIAL REQUIREMENTS  
A033 STATEMENT OF CONFORMITY/TEST RECORDS FOR NAS, AN and MS FASTENERS  
A040 NOTIFICATION OF QUALITY ESCAPE  
A041 QUALITY MANAGEMENT SYSTEM  
A042 DART NOTIFICATION BY SUPPLIER  
A043 RETENTION OF QUALITY DOCUMENTS  
  
A048 COUNTERFEIT PARTS AVOIDANCE, DETECTION, MITIGATION AND DISPOSITION PROGRAM  
  
A049 SUPPLIER AWARENESS

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit [www.dartaerospace.com](http://www.dartaerospace.com) for further explanation.

Please ensure to send the related invoice to [hby\\_ap@dartaero.com](mailto:hby_ap@dartaero.com).

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| *** CERTIFICATE of CONFORMITY***                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                       |                 |                      |                                       |               |
|----------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------------|-----------------|----------------------|---------------------------------------|---------------|
| Manufacture: <u>Studio SL2</u>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                         |                 |                      |                                       |               |
| Purchase order #:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                      | Packing Slip#   | Part #:              | Drawing Rev:                          | Serial/Batch: |
| <u>HBO47248</u>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                        | <u>WO#27818</u> |                      |                                       |               |
| Description (Part Name): <u>D2268P, D2137P, D4085-3P</u>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                               |                 |                      | Quantity: <u>12,12,24</u>             |               |
| Certification:<br>We hereby certify that:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                 |                      | PLEASE<br>CHECK<br>BOX IF<br>REQUIRED |               |
| <p>1. The above listed items were manufactured and/or inspected in accordance with applicable supplied drawings and/or specifications. <input checked="" type="checkbox"/></p> <p>2. All work was accomplished in accordance with the Dart Aerospace Ltd. purchase order. <input checked="" type="checkbox"/></p> <p>3. Results of all inspections, chemical or physical test, as well as other evidence, which shows the acceptability of raw materials, parts and/or assembly components are on file and available for inspection at any time. <input checked="" type="checkbox"/></p> <p>4. All material certification or copies of purchase orders of the material used to manufacture this component have been attached to this document. <input checked="" type="checkbox"/></p> |                 |                      |                                       |               |
| Record Expiry Date of Materials: <u>Oct 7, 2021</u>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                    |                 |                      |                                       |               |
| Authority:<br><u>3M</u>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                |                 |                      |                                       |               |
| Approval:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                              |                 | Date: (yyyy/mm/dd)   |                                       |               |
| <u>Valerie Young</u>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                   |                 | <u>2020/10/07</u>    |                                       |               |
| Signature:                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                 | Title:               |                                       |               |
| <u>Val</u>                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                                             |                 | <u>office Admin.</u> |                                       |               |

# studio sl2

210 Main West  
Hawkesbury, Ontario K6A 2H6  
Canada

## INVOICE

Invoice No.: 50177  
Date: 10/07/2020  
Ship Date:  
Page: 1  
Re: Order No.

**Sold to:**

Dart Aerospace Ltd

1270 Aberdeen  
Hawkesbury, Ontario  
K6A 1K7

**Ship to:**

Dart Aerospace Ltd

1270 Aberdeen  
Hawkesbury, Ontario  
K6A 1K7

825007651RT0001

| Quantity                                                       | Description                 | Base Price | Disc. % | Unit Price | Tax code | Amount |
|----------------------------------------------------------------|-----------------------------|------------|---------|------------|----------|--------|
| 12                                                             | D2268P.                     | 6.6667     |         | 6.6667     | H        | 80.00  |
| 12                                                             | D2137P.                     | 6.6667     |         | 6.6667     | H        | 80.00  |
| 24                                                             | D4085-3P.<br>PO# HB047248 ✓ | 5.0000     |         | 5.0000     | H        | 120.00 |
|                                                                | Attn: Kim Guerin            |            |         |            |          |        |
|                                                                | Subtotal:                   |            |         |            |          | 280.00 |
|                                                                | H - HST                     |            |         |            |          |        |
|                                                                | HST                         |            |         |            |          | 36.40  |
| <b>RECEIVED</b><br>OCT 07 2020<br>DART AEROSPACE LTD.          |                             |            |         |            |          |        |
| Thank you for your business / Merci de faire affaire avec nous |                             |            |         |            |          |        |

|                  |                  |                      |               |        |
|------------------|------------------|----------------------|---------------|--------|
| Shipped By:      | Tracking Number: | HST: 825007651RT0001 | Total Amount  | 316.40 |
| Comment: WO27818 |                  |                      | Amount Paid   | 0.00   |
| Sold By:         |                  |                      | Amount Owling | 316.40 |